



# North Sea Hydrogen Valley Ports

Creating the hydrogen corridor between North Sea ports

Deliverable D 1.3

Methodology for Individual Port Hydrogen
Production, Storage and Infrastructure
Plans, including Modelling Approach

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#### **DOCUMENT INFORMATION**

Grant agreement number					
Project acronym	NSH2V Ports				
Work package	WP 1				
WP activity	1.3				
Title of activity	Agree Methodology for Individual Port Hydrogen Production, Storage and Infrastructure Plans, including Modelling Approach				
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#### **DOCUMENT HISTORY**

version	date	description	reviewer
Draft 0.1	24/05/2025	Draft version before partner sharing for review	Hamid Gualous,
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Draft 0.2	29/06/2025	Final Review	Marjia Jovic

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# 1. Introduction

The NS H2V ports project aims to facilitate and develop green hydrogen production, storage, delivery, and use in the North Sea ports.

Ports have a key role in coastal tourism and maritime shipping logistics operations. Nevertheless, they are also higher energy users. Consequently, in accordance with energy transition scenarios, developing alternative maritime power solutions has become a real challenge. Therefore, global governance addressing local market and trade development aims to encourage actors to advance in local production and refine their import/export strategies. Concerning the NS H2VP Ports project, the main challenge is the creation of a local (North-Sea area) collaboration for hydrogen production and use integration in coastal and port activities. Port's ecosystem is then analysed to evaluate potential in local production, distribution and use, while import and export strategies are introduced to study possible exchanges between actors. Finally, the global trade balance for ports' sustainability is evaluated via the hub structure creation. If a generic approach is structured (and presented) in the following, the methodology should be applied individually, depending on the real case-study scenarios. In the framework of the NS H2VPorts project, four different case-studies are considered: one for each port member: the port of Bremen, the port of Brest, the port of Den Helder and the port of Esbjerg.

In line with this framework, Activity 1.3 of WP1 provides a generic approach to support green ports' hydrogen production and infrastructure planning phase. In this phase, plans are developed for hydrogen production, storage, and distribution. Various technologies (electrolysis, storage in pressurised tanks or underground storage facilities, pipelines, etc.) are considered, taking logistical and economic factors into account. Because of local policy, specific plans will differ depending on ports' ecosystems and authorities' strategies. As part of the master plan (refer to Activity 2.3), this document establishes generic guidelines and tools to be proposed to support port decisions in planning activities in the green hydrogen value chain.

# 2. Methodology description

This document is a structured approach in a step-by-step process to implement strategies and support making decisions on task definition and resource allocations; the resulting template of which will be adapted/implemented to each port.

#### General Methodology to develop planning phase MONITORING & REVIEW PREPARATORY PHASE **PLANNING PHASE IDENTIFICATION DATA ANALYSIS Case-Study Scenario Formulation Model Fitting** Correlations Matrix & Port long-term Goal & **Port Avatar Creation** Weight assignment for Strategies (H2 priorities) **Set Objective Function & Hierarchical Structures Model Constraints** creation for technical / **Ecosystem** safety / regulation / **Develop Strategies** Data governance and Optimization Collection stakeholders **Stakeholders** Cost Analysis / ROI **Decision Support** Risk and SWOT Analysis / **Key-factors Potential Benefits vs Barrier** Synthetize & Plan **Budget Forecasting Model Constant / Variables** · Any other... **Timeline & Milestones** input / Constraints selection **Task & Resources Allocation**

Figure 1. Methodology to implement strategies for project planning.

The principles of the structured approach are illustrated in Figure 1. The first step of the proposed methodology is data collection to define the port ecosystem, its needs, and its limits [1]. This is referred to as the preparatory phase. Based on each port's long-term strategies, priorities, and governance structures, data are collected on both key actors (such as energy suppliers, investors, and port authorities) and key factors (such as regulations, incentives, and funding schemes).

Once collected, the data is processed and classified to create a structured database. This database supports a data-learning approach and enables the first level of analysis. Two main uses of data are distinguished:

- The first set of data is used for model fitting [2].
- The second set of data is used to generate tables and matrices, and to create hierarchical structures that can be exploited in decision-support systems [3,4].

In addition, the preparatory phase includes an assessment of both potential benefits and still-pending barriers. In short, this phase produces a detailed *state of the art* of the port: its scope, long-term objectives, technologies and infrastructures (equipment), and relevant actors. It establishes the basis for identifying opportunities, risks, and barriers to the hydrogen market ramp-up in port ecosystems.

Once topics and key factors are defined, the planning phase begins. This involves defining case-study scenarios, setting constraints, and outlining strategies for model fitting and optimisation. An economic analysis is carried out to estimate the cost of hydrogen-related infrastructure, covering both capital expenditure (CAPEX) and operational expenditure (OPEX), including maintenance.

The approach combines model application with optimisation methods to determine the optimal sizing and configuration of hydrogen and renewable energy infrastructures. The outcome of this step is the creation of a port avatar (a digital model of the port), which enables testing and selection of optimal strategies for enhancing the hydrogen value chain while minimising overall system costs.

To strengthen the robustness of the methodology, a decision-support tool has been developed. This tool integrates modelling results, scenario analyses, and optimisation outputs to support governance and investment decisions.

Finally, results are consolidated into a project plan, which includes detailed budget forecasting, activity planning, and resource allocation. At this stage, timelines and milestones are established, and tasks are assigned to specific stakeholders. This ensures that technical, economic, and governance dimensions are linked together in a coherent roadmap for project implementation.

# 3. Port's Planning: The Template

According to the proposed methodology, this section deals with the template presentation. The main objective is to clarify the procedure for a better understanding of the approach implementation. Figure 2 represents the step-by-step structured process, with the different phases and the expected results (or annexes studies and documents); described as follows.

#### 3.1. Preparatory Phase

The first step of the methodology is the preparatory phase. As its name suggests, this phase represents the preliminary study aimed at gathering data on port terminals, including their equipment, activities, and energy needs, as well as the policies and administrative frameworks of local authorities. This operation allows for the identification of port infrastructure, import/export strategies, and overall energy consumption patterns.

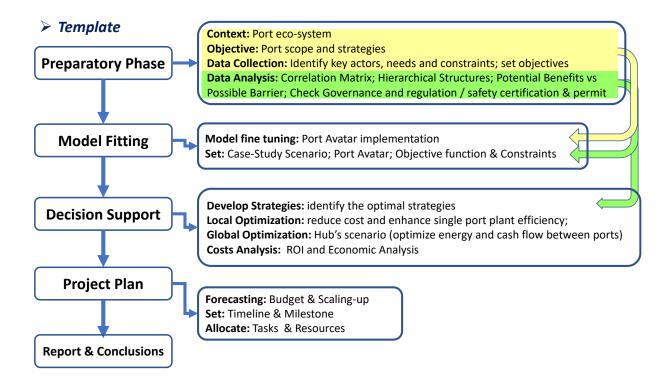


Figure 2: Template for port hydrogen production, storage, and infrastructure planning.

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of local authorities. This operation allows for the identification of port infrastructure, import/export strategies, and overall energy consumption patterns.

To achieve this, it is essential to define the port environment, which includes the port ecosystem and its strategic priorities (Figure 3). Within this scope, hydrogen facilities—whether existing or potential—are mapped as strategic assets for enhancing the port's green hydrogen value chain (Figure 4). The port's energy resources and hydrogen priorities are then organised in line with local authority strategies, listing milestones, required actions, equipment, and services [1]. This stage, therefore, involves an evaluation of opportunities, with the aim of identifying priorities, targets, and resources.

It is important to note that multiple development scenarios can be considered. For example, some ports may prioritise local hydrogen production based on onshore or offshore renewable energy plants, thereby developing the entire value chain. Others may focus primarily on hydrogen import strategies, limiting their activities to end-use applications. Similar considerations apply to hydrogen storage and bunkering technologies (e.g. liquid versus gaseous hydrogen), as well as transportation methods (pipelines, vessels, containers, etc.).

In parallel with this analysis, an equally important task of the preparatory phase is data collection. This activity is dedicated to systematic information sharing in order to define the guidelines for each case study. Data collection for each port is carried out through contributions from project partners, as part of Activity 1.2 of WP1.

Once collected, data are classified into two separate databases:

- The first dataset is used for model fitting, allowing calibration of technical and economic models.
- The second dataset is used to generate hierarchical structures, which can later be exploited in the decision-support phase.

Finally, a risk analysis is performed, comparing potential benefits with outstanding barriers. Once topics and key factors are identified, the process advances to the planning phase, where case-study scenarios, constraints, and strategies for model fitting and optimisation are defined.

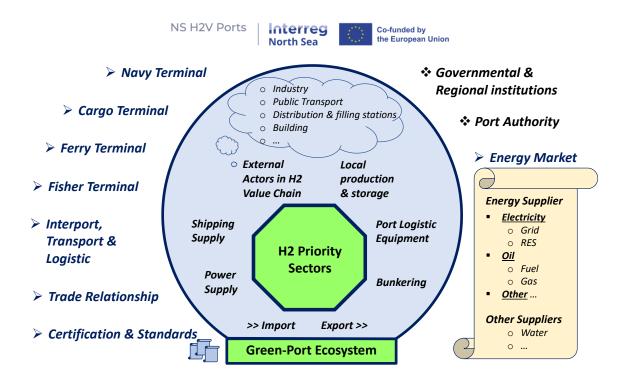


Figure 3: Green ports ecosystem and Priority Sectors in H2 deployment.



Figure. 4: Green Hydrogen facilities.

# 3.2. Model fitting

Port modelling consists of creating a mathematical model that simulates the energy behaviour of power installations within the port ecosystem [2]. The objective is to develop a simple yet accurate model that reflects the port's behaviour while avoiding high complexity and long computation times. Each power system of the port (Renewable energy sources, electrolysers,

batteries, etc.) is presented by mathematical equations that link the inputs and the outputs and the internal state of the system, such as state of charge for batteries and pressure for the hydrogen tank; as shown in Figure 5. Information related to the port's ecosystem and strategies is also expected to be exploited during the optimisation process (refer to the decision support phase).

Model fitting consists of updating the model's parameters based on the previous information and data collected in the previous steps, in order to create the port avatar. This virtual model aims to simulate the behaviour and the interactions between the different renewable energy sources and storage systems in the ports and the energy flow between port equipment. The port avatar also considers the port energy activities and the meteorological data.

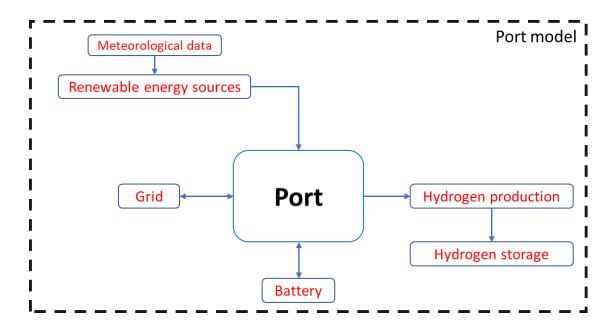


Figure 5: Green Port modelling for Avatar creation.

### 3.3. Decision Support

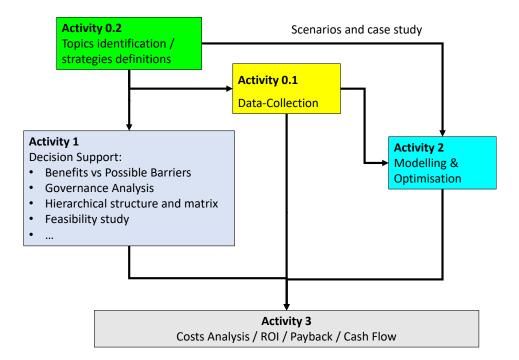
Once the port's strategies and Avatar are defined, the decision support phase is introduced. Particularly, this step is composed of several processes: the extrapolation of the data analysis started in the preparatory phase, the model optimisation (local and global) and the economic analysis.

#### 3.3.1. Data analysis extrapolation

The data analysis and extrapolation phase is the direct continuation of the data treatment initiated during the preparatory phase (Figure 6). In this step, the collected information is processed and classified, with each item assigned a specific weight or priority to create hierarchical structures [3].

Part of this dataset is applied to model optimisation, while the remaining information supports comparative studies, risk analysis, and decision-making processes. Hierarchical or weighted structures are particularly important, as they guide the prioritisation of decisions based on port strategies and goals defined earlier. Figure 7 illustrates an example of case-study strategy selection: depending on the priorities identified in the planning document, the information is ordered accordingly. As a result, potential solutions must align with the established hierarchy.

This approach is especially useful for qualitative data, which are classified to support comparative analyses [3,4]. Meanwhile, quantitative data are primarily treated through modelling and optimisation techniques. Ultimately, the outputs from both the decision-support process and the modelling activities are integrated within the economic analysis, ensuring that technical, strategic, and financial considerations are assessed together.



*Figure. 6: Data treatment for decision-making support.* 

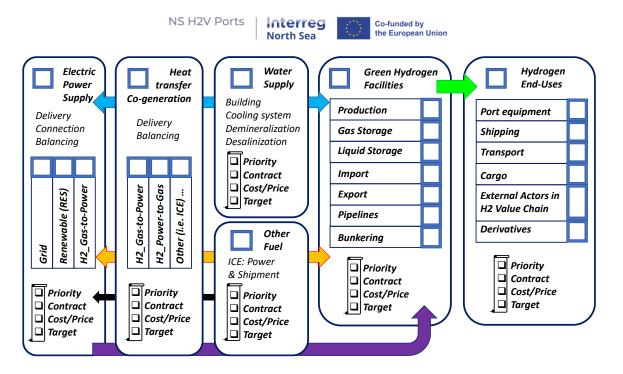


Figure 7: Case-study proposal for objectives definition and activities plan.

#### 3.3.2. Local optimisation

Given the persistently high costs of hydrogen technologies, effective energy management and optimal system sizing are essential to reduce investment expenditures and improve operational efficiency. The main objective of the local optimisation algorithm is therefore to determine the optimal configuration and sizing of the different power devices—such as renewable energy sources, hydrogen storage, electrolysers, and batteries [2].

This optimisation is carried out on the single port avatar, taking into account the specific ecosystem characteristics, operational requirements, and local constraints. Where available from the data collection phase, additional parameters such as system ageing and maintenance costs can also be integrated into the optimisation process to improve accuracy and ensure long-term sustainability of the proposed solutions.

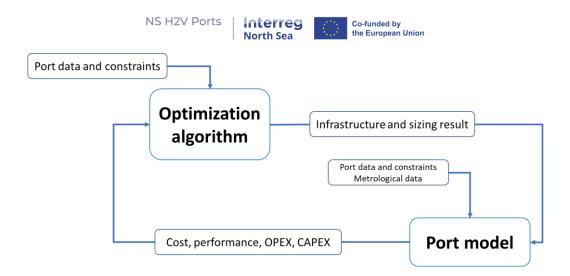


Figure 8. The architecture of the optimisation algorithm.

The local optimisation algorithm behaviour is represented in Figure 8. It will provide the optimal sizing of the different energy systems of the port with respect to the defined constraints and limitations. Moreover, it provides information on plant performance and costs. It is possible to state the produced/imported and/or the consumed/exported hydrogen (depending on port applications and strategies), and evaluate benefits, by analysing cash flows, return on investment, and payback indicators.

The local optimisation is performed based on linear programming or an equivalent method, which is a mathematical approach to minimise an objective function, with respect to constraints and limitations that are expressed in the form of inequalities or linear equations. In this case, the objective function will be expressed based on cost and plant efficiency, while port constraints and limitations, such as power limitations, budget limitations, and power balance, will be reformulated as inequalities or linear equations. The adopted optimisation algorithm is a simple, efficient, and flexible method. By reducing its computational efforts, the model is simulated for several years to enable in-depth analysis over long-term periods.

### 3.3.3. Global optimisation

Ports may have different ecosystems, activities, administrative constraints, and barriers. Therefore, the results of this local optimisation will vary from one port to another. For example, some ports may need hydrogen for their activities but may not be able to produce it, or produce insufficient quantities. Others, however, may have the potential to produce large quantities of hydrogen without a significant internal need. In this context, the scenario of a hydrogen hub, based on an exchange between the four ports, would allow for greater infrastructure sharing and profitability [4]. The global optimisation aims to maximise the hydrogen exchanges

between the North Sea ports. To maximise the profits and optimise the hydrogen traffic, the global optimisation takes into consideration the needs in terms of hydrogen import export of each port, the hydrogen transportation methods (pipelines, vessels, etc.), the distance, and the time.

#### 3.3.4. Economic Analysis

Economic analysis builds on the outcomes of both local and global optimisation. While decision-support tools will guide qualitative choices, the optimisation results will provide a quantitative assessment of costs and benefits.

Local optimisation focuses on determining the total cost of hydrogen production and storage at each port, alongside local benefits and efficiency levels. Global optimisation, in turn, assesses hydrogen imports and exports across ports, capturing the associated costs and benefits of these exchanges.

Key economic indicators—such as return on investment, payback period, and cash flow—will then be calculated to evaluate overall project performance. These results will feed directly into the business plan, supporting financial consolidation and budget forecasting.

### 3.4. Planning Phase

This phase forms the core of the document. It is here that all elements come together to develop the business plan and budget forecast, define the roadmap with clear timelines and milestones, and allocate tasks and resources. It is important to note that while the applied methodology provides inputs for comparative and descriptive analysis, and the model optimisation supports the evaluation of energy balance, hydrogen facility sizing, and cost analysis, each port remains responsible for preparing and validating its own roadmap and business plan. This includes developing budget forecasts and setting timelines and targets, as illustrated in Figure 9.

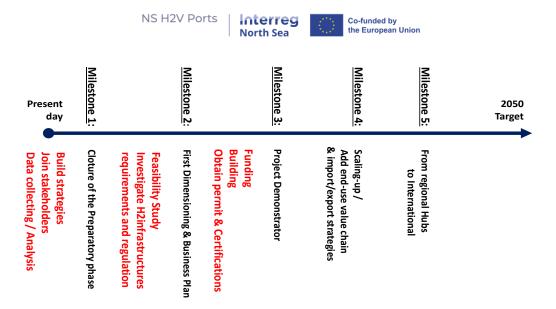


Figure 9: Timeline proposal.

Additional documents may be included depending on each port's internal procedures and standards. A simple proposal for task allocation among stakeholders is presented in Table 1. The purpose is to clarify the role of each actor, indicating whether they are responsible for decision-making, providing expertise or consultation, carrying out specific actions, or serving as end users [1].

Table. 1: Stakeholder tasks and responsibilities matrix proposal.

Stakeholders List: [1) Port Authority; 2) Government institution; 3) Municipality; 4) Private company part of port ecosystem; 5) Green energy supplier; 6) H2 enduser; 7) logistics; 8) port equipment; 9) ship; N) ...]

Tasks	1	2	3	4	5	6	7	8	•••
Develop H2 strategies									
Monitor H2 market									
Enhance renewables Ecosystem									
Define R&D areas for H2									
Investigate H2 requirement and needs									
Upscale electrical distribution infrastr.									
Port equipment electrical/H2 powered									
Port ship electrical/H2 powered									
H2 system facilities									



### 3.5. Reports and Conclusions

The last phase is characterised by a procedure sum-up, with the creation of a suited portfolio structure, as represented in Figure 10. Portfolio must be synthetic, ordered, and it must contain all the performed analyses. The case-study number, scenario and targets have to be accessible in the document head, followed by comparative and descriptive analysis, such as comparison between the potential benefits and possible barriers. Subsequently, quantitative results and economic analysis are presented before the real work plan documents' presentation. A final report summing up monitoring activities and recommendations can also be attached.

Case-Study N° # NS H2VPorts									
Geographical Area	Port	Long-Term Objectives		Relevant actors					
NS Area	#####	Green H2 production, storage, distribution & use @ one port size to be extended to hub's scenarios		Private authority, Public authority, Institutions in general, Infrastructures and Service Providers, General Public					
	Case-Study	Context	Scope						
Ecosystem: Stakeholders / Governance / Targets / Strategies			Production / import / consumption for port equipment / consumption for transport / end-uses' value chain / infrastructure creation / Bunkering / create partnership						
	Potential Ber	nefits vs.	Possible Barriers and Risk Analysis						
New Economy & Job positions / Local energy autonomy / CO2 reduction (environment + incentives' possibility )			Safety / Regulation / Certification & Permits / investment cost / Storage & vessel pending questions (Liquid? Gas? Containers?)						
Economic Analysis									
Costs analysis / ROI / Feasibility study / Business plan / Budget forecasting for Funding									

Figure 10: Example of Portfolio including all the documents to finalise in the planning phase.

**Work Plan** 

Road Map / Timeline & Milestones / Tasks and Resources

# 4. References

- [1] <u>https://www.clean-hydrogen.europa.eu/media/publications/study-hydrogen-ports-and</u> industrial-coastal-areas-reports\_en
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- [3] Xiaohui Jia, Yongmei Cui, "Examining interrelationships of barriers in the evolution of maritime port smartification from a systematic perspective," Transport Policy, Volume 114,2021, Pages 49-58, ISSN 0967-070X, <a href="https://doi.org/10.1016/j.tranpol.2021.09.004">https://doi.org/10.1016/j.tranpol.2021.09.004</a>.
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